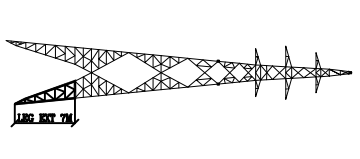


- NOTES:
1. ALL DIMENSION ARE IN MILLIMETERS.
 2. DO NOT SCALE THE DRAWING.
 3. DIMETERS OF HOLE ARE AS FOLLOWS:
#15 mm FOR M12, #17.5 mm FOR M16
#13.5 mm FOR M12 BOLTS.
 4. EACH BOLT ASSEMBLY INCLUDES ONE BOLT
ONE W/1 AND ONE SPRING WASHER.
 5. EACH STEP BOLT ASSEMBLY INCLUDES
TWO W/1S AND TWO SPRING WASHERS.
 6. GRADE OF BOLTS IS 5.8
 7. THE STEEL MEMBER IDENTIFIED BY "1" ARE ST32
OTHER MEMBERS ARE ST37

STRUCTURAL AND MECHANICAL PROPERTIES	
DESCRIPTION	SYMBOL
CENTER LINE	C.L.
PLATE	PL.
ANGLE	L
SPLICE	SP
HIGH TENSILE	HL
BEND LINE	B.L.
NEAR SIDE	N.S.
FAR SIDE	F.S.
Ø12 mm HOLE	◆
Ø13 mm HOLE	●
Ø17.5 mm HOLE	○
Ø20 mm HOLE	◉
Ø22mm HOLE	◐
HOLE FOR STEP BOLT	●
SPECIFICATION FOR MATERIALS	

[illegible]

LIST OF BOLT & NUTS & WASHERS INCLUDING 3% EXTRA			
LENGTH	QTY.	LENGTH	QTY.
M16x55mm	63	STAYP. WASHER	191
M16x40mm	51	6mm PLATE W.	5
M16x55mm	7		
M16x55mm	33		
M16x55mm	9		
STEP BOLT	14		

[illegible]