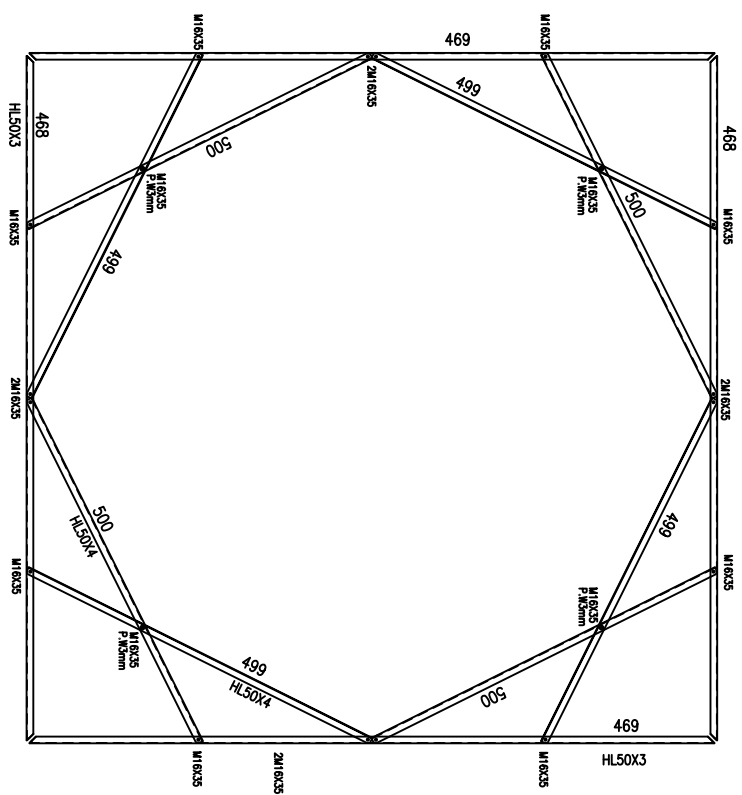
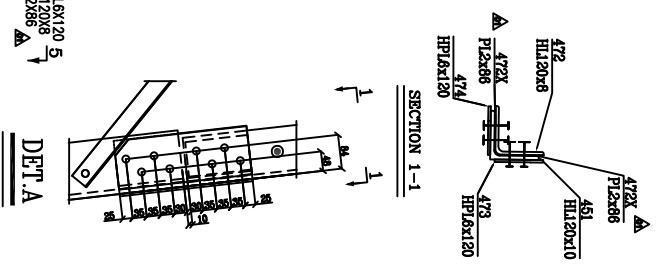


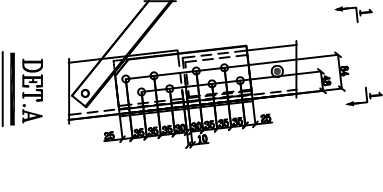
TRANS FACE



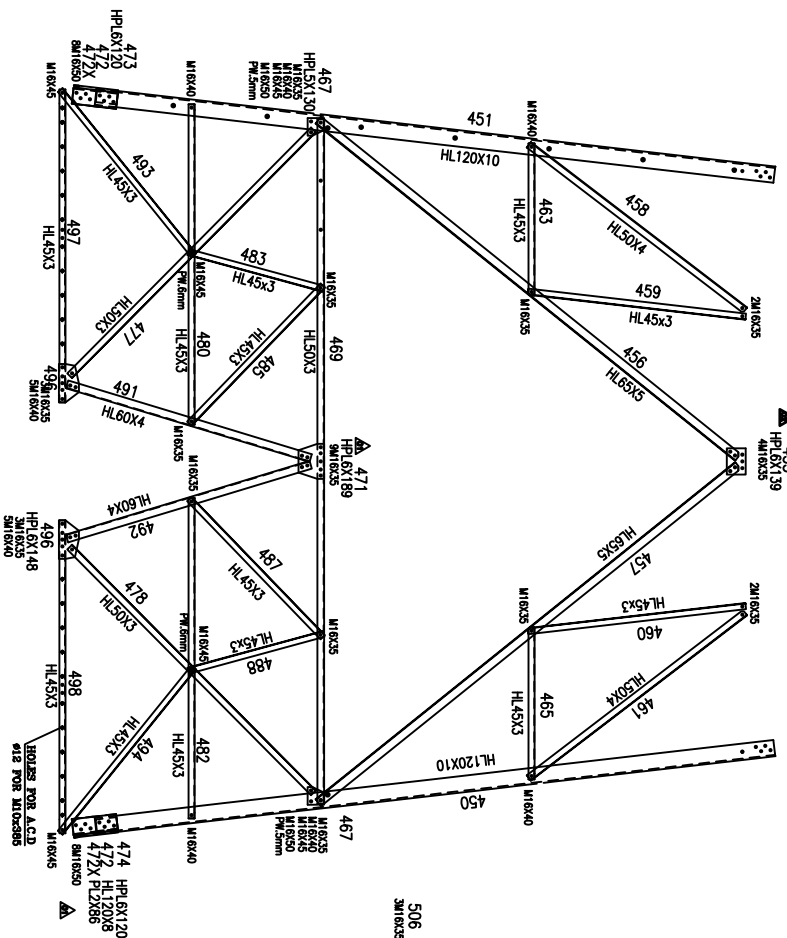
SEC 4-4



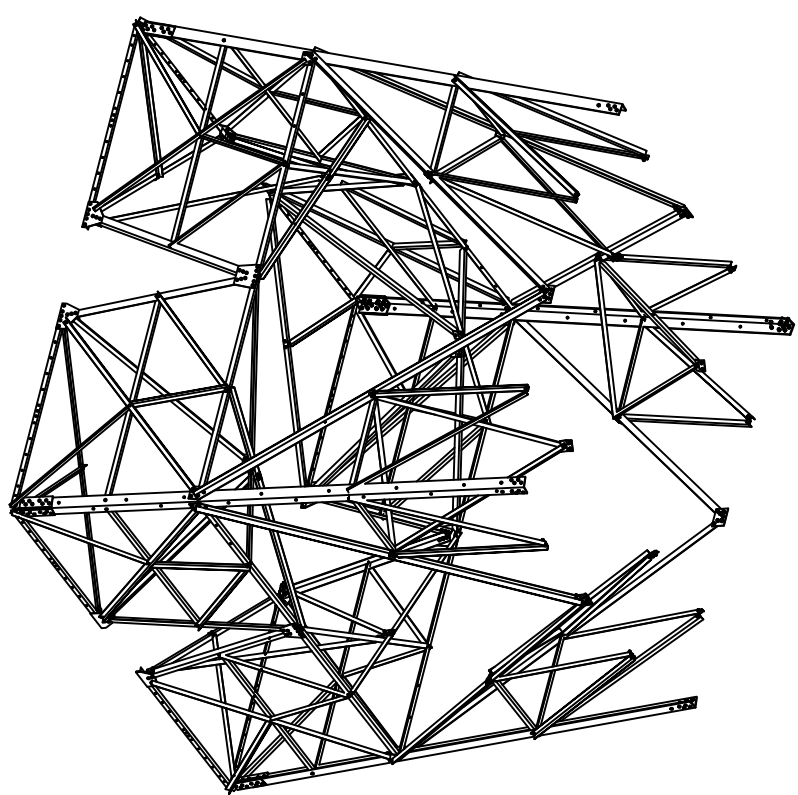
SECTION 1-1



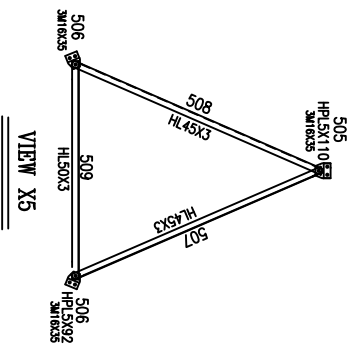
DETAIL A



LONG FACE



VIEW X6



VIEW X5

- NOTES:
- ALL DIMENSION ARE IN MILLIMETERS.
 - DO NOT SCALE THE DRAWING.
 - DIAMETERS OF HOLE ARE AS FOLLOWS:
Ø113 mm FOR M20, Ø117.5 mm FOR M16
Ø135 mm FOR M12 BOLTS.
 - EACH BOLT ASSEMBLY INCLUDES ONE BOLT
ONE NUT AND ONE SPRING WASHER.
 - EACH STEP BOLT ASSEMBLY INCLUDES ONE STEP BOLT
TWO NUTS AND TWO SPRING WASHER.
 - GRADE OF BOLTS IS S3
 - THE STEEL MEMBER IDENTIFIED BY "A" ARE ST152
OTHER MEMBERS ARE ST37

SYMBOLS AND ABBREVIATIONS

DESCRIPTION	SYMBOL
CENTER LINE	C.L.
PLATE	PL
ANGLE	L
SPLICE	SP
HIGH TENSILE	HL
BEND LINE	B.L.
NEAR SIDE	N.S.
FAR SIDE	F.S.
Ø12 mm HOLE	Ø12
Ø13.5 mm HOLE	Ø13.5
Ø17.5 mm HOLE	Ø17.5
Ø21.5 mm HOLE	Ø21.5
Ø25 mm HOLE	Ø25
HOLE FOR STEP BOLT	○

SPECIFICATION FOR MATERIALS

NO.	ITEM	REFERENCE
1	ANGLE	DN 1000-2
2	CROSS	DN 1000-2
3	PLATE	DN 1000-2
4	BOLT	DN 1000-2
5	NUT	DN 1000-2
6	WASHER	DN 1000-2
7	PLATE	DN 1000-2
8	WASHER	DN 1000-2
9	WASHER	DN 1000-2
10	WASHER	DN 1000-2
11	WASHER	DN 1000-2
12	WASHER	DN 1000-2
13	WASHER	DN 1000-2
14	WASHER	DN 1000-2
15	WASHER	DN 1000-2
16	WASHER	DN 1000-2
17	WASHER	DN 1000-2
18	WASHER	DN 1000-2
19	WASHER	DN 1000-2
20	WASHER	DN 1000-2
21	WASHER	DN 1000-2
22	WASHER	DN 1000-2
23	WASHER	DN 1000-2
24	WASHER	DN 1000-2
25	WASHER	DN 1000-2